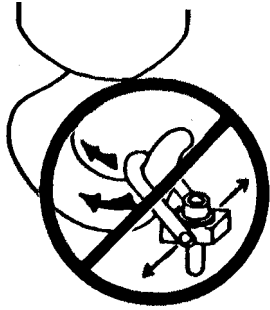
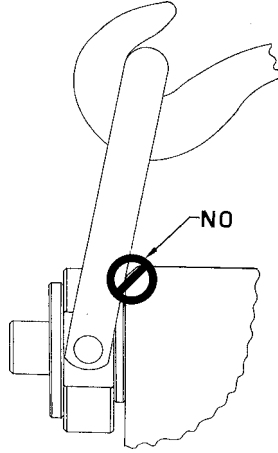


CENTER - PULL HOIST RING

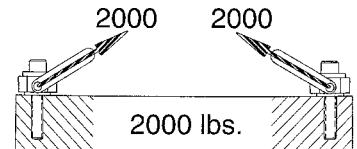
INSTALLATION INFORMATION



Never use hook or other lifting device which will pry or tend to open the "U" shaped bar on Center-Pull Hoist Rings!



After installation, check the Hoist ring to be sure it swivels and pivots freely in all directions. **The side of the ring must not contact anything!**



Depending on the sling angle, **the applied load may be more than the weight being lifted.** Two-point lifting of a 2000 pound weight, with a sling angle of 30° will result in applied load of 2000 pounds to **each** hoist ring!

Select the proper Hoist Ring for the job. Do not attempt to apply more than the rated capacity. The *load capacity* is stamped on the *Hoist Ring*.

Drill and tap the workpiece so the hoist ring bolt is installed perpendicular to the surface of the workpiece. Countersink the tapped hole to prevent "swelling" of the top thread when the hoist ring bolt is torqued. The workpiece surface must be flat, providing complete contact for the hoist ring bushing.

Do not use spacers between the hoist ring bushing and the workpiece surface.

When installing in soft metal, such as aluminum, the minimum effective thread engagement should be two times the diameter of the thread.

Always *tighten the bolt to the proper torque value*, which is stamped on the Hoist Ring.

The belt might loosen during use. *Re-tightening the bolt to the required torque must be done whenever it loosens.* The proper tightening torque is stamped on the Hoist Ring.

When lifting, apply force gradually. **DO NOT APPLY SHOCK LOADS.**



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