COLOR CODED, QUICK-CHANGE ALUMINUM MANIFOLDS

Full flow for optimum cooling

• Pre-plumbed molds reduce set-up time, eliminate connection errors

• Low profile

• Can be equipped with quick-change connectors for fast mold changes

• Anodizing treatment inhibits corrosion

• Color coded manifolds
  Blue for Cold, Red for Hot

• Rugged design, field tested in hundreds of plants.

• 3 Volume sizes available
  3/4", 1" & 1-1/2"

• Pressure rates:
  3000 psi @ 300° F
  (200 psi On Inline & Sideline Divided Only)

The advantage of mold mounting, color coding and quick connect fittings can be readily seen above, a typical application of INLINE manifolds.

TYPICAL MANIFOLD MOUNTING CONFIGURATIONS

Examples shown here are only a few of the large number of possible mounting arrangements.
**General Description**

**SMARTFLOW® DUOFLOW™** Manifolds are robust extruded aluminum manifolds similar to the original Smartflow one-piece design. The manifolds are divided internally and anodized half red and blue to denote supply and return on a single manifold. No end plug is needed.

The Duoflow design provides a shorter footprint specifically for mounting a manifold directly to an injection mold, or where space is limited. Port spacing is narrow for installation of hose barbs or quick disconnect fittings only. Ball valves are not recommended.

Tool change time is significantly decreased by mounting manifolds directly to molds in storage. Water hookup is simplified to “Supply” and “Return” lines versus individual water lines for every circuit.

**Specifications**

- **Inlet Size** ...................... 3/4", 1" or 1-1/2"
  - NPT(F) standard
  - British threads optional
- **Max. Pressure** .................. 150psi (10bar)
- **Max. Temperature** ............. 210°F (99°C)
- **Body Material** .................. Aluminum
- **Divider** ........................... Stainless Steel
- **O-Ring** .......................... EPDM
**3/4 SMARTFLOW ALUMINUM MANIFOLDS**

Model Number

**6SA - 16 - 2 - 3 - AYZ**

**Supply Threads**
- NPT
- British Parallel
- British Taper

**Ports Locations**
- 0: Left Side
- 1: Left 45°
- 2: Center
- 3: Right 45°
- 4: Right Side

**Total Number of ports**
- 4 to 16

**Ports Sizes**
- 1/4" NPT(F)
- 1/4" BSPP(F)
- 1/4" BSPT(F)
- 3/8" NPT(F)
- 3/8" BSPP(F)
- 3/8" BSPT(F)

**Accessories (add accessory and anodizing designators to the end of the model number as needed)**
- A: Manifold only
- B: Ball Valves and Plain Flowmeters
- H: Port Quick Connect Plugs
- J: Port Hose Barbs
- X: Special (consult the factory)

**Anodizing**
- Y: Red
- Z: Blue

**Ports Locations**

Quick delivery is standard for made-to-order manifolds. Please call for availability.

### 3/4" Manifolds

<table>
<thead>
<tr>
<th>Number of Ports</th>
<th>1/4&quot; Ports</th>
<th>Number of Ports</th>
<th>3/8&quot; Ports</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Model Number</td>
<td>Length</td>
<td>Weight</td>
</tr>
<tr>
<td></td>
<td></td>
<td>in.</td>
<td>mm</td>
</tr>
<tr>
<td>4</td>
<td>6SA-4-2-2</td>
<td>7.5</td>
<td>190</td>
</tr>
<tr>
<td>6</td>
<td>6SA-6-2-2</td>
<td>10.5</td>
<td>267</td>
</tr>
<tr>
<td>8</td>
<td>6SA-8-2-2</td>
<td>13.5</td>
<td>343</td>
</tr>
</tbody>
</table>

For paired installation, slide manifolds together using dovetail lock along the side of each manifold.

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WebSite: www.molderschoice.com • Email: molders@molderschoice.com
1” SMARTFLOW ALUMINUM MANIFOLDS

Model Number

SA - 16 - 2 - 3 - AYZ

Supply Threads
NPT
British Parallel
British Taper

Total Number of ports
24

Ports Locations
Left Side
Left 45°
Center
Right 45°
Right Side

Ports Sizes
1/4” NPT(F) 2
1/4” BSPP(F) 2B
1/4” BSPT(F) 2T
3/8” NPT(F) 3
3/8” BSPP(F) 3B
3/8” BSPT(F) 3T
1/2” NPT(F) 4
1/2” BSPP(F) 4B
1/2” BSPT(F) 4T

Accessories (add accessory and anodizing designators to the end of the model number as needed.
Manifold only
Ball Valves and Plain Flowmeters
Port Quick Connect Plugs
Port Hose Barb
Special (consult the factory)

Anodizing
Red
Blue

Quick delivery is standard for made-to-order manifolds. Please call for availability.

1” Manifolds

<table>
<thead>
<tr>
<th>Number of Ports</th>
<th>1/4” Ports</th>
<th>3/8” Ports</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model Number</td>
<td>Length</td>
<td>Weight</td>
</tr>
<tr>
<td></td>
<td>in.</td>
<td>mm</td>
</tr>
<tr>
<td>4</td>
<td>SA-4-2-2</td>
<td>7.5</td>
</tr>
<tr>
<td>6</td>
<td>SA-6-2-2</td>
<td>10.5</td>
</tr>
<tr>
<td>8</td>
<td>SA-8-2-2</td>
<td>13.5</td>
</tr>
<tr>
<td>10</td>
<td>SA-8-2-2</td>
<td>16.5</td>
</tr>
<tr>
<td>12</td>
<td>SA-12-2-2</td>
<td>19.5</td>
</tr>
<tr>
<td>16</td>
<td>SA-16-2-2</td>
<td>25.5</td>
</tr>
</tbody>
</table>

For paired installation, slide manifolds together using dovetail lock along the side of each manifold.

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### 1-1/2" SMARTFLOW ALUMINUM MANIFOLDS

#### Model Number

**12SA - 16 - 2 - 3 - AYZ**

<table>
<thead>
<tr>
<th>Supply Threads</th>
<th>12SA</th>
<th>12BSA</th>
<th>12TSA</th>
</tr>
</thead>
<tbody>
<tr>
<td>NPT Supply Threads</td>
<td>3/8&quot; NPT(F)</td>
<td>3/8&quot; BSPP(F)</td>
<td>3/8&quot; BSPT(F)</td>
</tr>
<tr>
<td>British Parallel</td>
<td>1/2&quot; BSPP(F)</td>
<td>1/2&quot; BSPT(F)</td>
<td></td>
</tr>
<tr>
<td>British Taper</td>
<td>3/4&quot; NPT(F)</td>
<td>3/4&quot; BSPP(F)</td>
<td>3/4&quot; BSPT(F)</td>
</tr>
</tbody>
</table>

#### Ports Sizes

- 3/8" NPT(F)
- 3/8" BSPP(F)
- 3/8" BSPT(F)
- 1/2" NPT(F)
- 1/2" BSPP(F)
- 1/2" BSPT(F)
- 3/4" NPT(F)
- 3/4" BSPP(F)
- 3/4" BSPT(F)

#### Ports Locations

- Left Side
- Left 45°
- Center
- Right 45°
- Right Side

#### Ports Locations

- 0
- 1
- 2
- 3
- 4

#### Total Number of Ports

- 4 to 16

#### Ports Locations

- 0: Left Side
- 1: Left 45°
- 2: Center
- 3: Right 45°
- 4: Right Side

#### Accessories

- A: Manifold only
- B: Ball Valves and Plain Flowmeters
- H: Port Quick Connect Plugs
- J: Port Hose Barbs
- X: Special (consult the factory)

#### Anodizing

- Y: Red
- Z: Blue

### 1-1/2" Manifolds

<table>
<thead>
<tr>
<th>Number of Ports</th>
<th>1/2&quot; Ports</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model Number</td>
<td>Length in.</td>
</tr>
<tr>
<td>4</td>
<td>12SA-4-2-2</td>
</tr>
<tr>
<td>6</td>
<td>12SA-6-2-2</td>
</tr>
<tr>
<td>8</td>
<td>12SA-8-2-2</td>
</tr>
<tr>
<td>10</td>
<td>12SA-10-4-2</td>
</tr>
<tr>
<td>12</td>
<td>12SA-12-4-2</td>
</tr>
<tr>
<td>16</td>
<td>16SA-16-4-2</td>
</tr>
</tbody>
</table>

For paired installation, slide manifolds together using dovetail lock along the side of each manifold.

Quick delivery is standard for mader-to-order manifolds. Please call for availability.
### 2" SMARTFLOW INLINE MANIFOLDS

#### Model Number

<table>
<thead>
<tr>
<th>Total Number of ports</th>
<th>A - 16 - 2 - AYZ</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>16</td>
</tr>
</tbody>
</table>

#### Supply Threads
- NPT
- British Parallel
- British Taper

#### Ports Sizes
- 1/2” BSPP(F) 4B
- 1/2” BSPT(F) 4T
- 3/4” NPT(F) 6
- 3/4” BSPP(F) 6B
- 3/4” BSPT(F) 6T
- 1” NPT(F) 8
- 1” BSPP(F) 8B
- 1” BSPT(F) 8T

#### Accessories
- A: Manifold only
- B: Ball Valves and Plain Flowmeters
- H: Port Quick Connect Plugs
- J: Port Hose Barbs
- X: Special (consult the factory)

#### Anodizing
- Y: Red
- Z: Blue

#### 2" Manifolds

<table>
<thead>
<tr>
<th>Number of Ports</th>
<th>1/2&quot; Ports</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model Number</td>
<td>Length (in.)</td>
</tr>
<tr>
<td></td>
<td>Length (mm)</td>
</tr>
<tr>
<td>4 A-4-4</td>
<td>10 254</td>
</tr>
<tr>
<td>6 A-6-4</td>
<td>14 356</td>
</tr>
<tr>
<td>8 A-8-4</td>
<td>18 457</td>
</tr>
<tr>
<td>12 A-12-4</td>
<td>26 660</td>
</tr>
<tr>
<td>16 A-16-4</td>
<td>34 864</td>
</tr>
</tbody>
</table>

Quick delivery is standard for made-to-order manifolds. Please call for availability.

For paired installation, slide manifolds together using dovetail lock along the side of each manifold.
3/4" DUOFLOW ALUMINUM MANIFOLDS

Model Number

6SA - 16 - 2 - 13 - AYZ

Supply Threads
NPT
6SA
6BSA
6TSA

Total Number of ports
4 to 16

Ports Sizes
1/4" NPT(F)
1/4" BSPP(F)
1/4" BSPT(F)

Accessories
A
Manifold only
H
Port Quick Connect Plugs
J
Port Hose Barbs
Quick connect plugs and hose barbs are sized to match the ports. Contact factory if different sizes or options recommended.

Anodizing
Y
Red
Z
Blue

Ports Locations
Left & Right 45°
Left, Center & Right

NOTE: For 3/4" and 1" Manifolds, use port location 1 & 3 or 0, 2, & 4 in combination for proper port spacing. See diagram below.

Staked 3/4" NPT Manifolds

<table>
<thead>
<tr>
<th>Model</th>
<th>Port Size</th>
<th>Total Ports</th>
<th>Ports Per End</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Length L</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>6SDA-8-2-13-AYZ</td>
<td>1/4&quot;</td>
<td>8</td>
<td>4</td>
<td>25.4mm</td>
<td>25.4mm</td>
<td>38mm</td>
<td>127</td>
<td>.3</td>
</tr>
<tr>
<td>6SDA-8-2-13-AYZ</td>
<td>NPT</td>
<td>12</td>
<td>6</td>
<td>1&quot;</td>
<td>1&quot;</td>
<td>1.5&quot;</td>
<td>178</td>
<td>.5</td>
</tr>
<tr>
<td>6SDA-8-2-13-AYZ</td>
<td>NPT</td>
<td>16</td>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td>229</td>
<td>.6</td>
</tr>
</tbody>
</table>

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# 1” DUOFLOW ALUMINUM MANIFOLDS

## 1” Manifolds

### # of Parts

<table>
<thead>
<tr>
<th>Model#</th>
<th>Length</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>8SA-4-2-2</td>
<td>7.5 190</td>
</tr>
<tr>
<td>6</td>
<td>8SA-6-2-2</td>
<td>10.5 267</td>
</tr>
<tr>
<td>8</td>
<td>8SA-8-2-2</td>
<td>13.5 343</td>
</tr>
<tr>
<td>10</td>
<td>8SA-10-2-2</td>
<td>16.5 419</td>
</tr>
<tr>
<td>12</td>
<td>8SA-12-2-2</td>
<td>19.5 498</td>
</tr>
<tr>
<td>16</td>
<td>8SA-16-2-2</td>
<td>25.5 648</td>
</tr>
</tbody>
</table>

### # of Ports

<table>
<thead>
<tr>
<th>Model#</th>
<th>Length</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>8SA-4-3-2</td>
<td>9 229</td>
</tr>
<tr>
<td>6</td>
<td>8SA-6-3-2</td>
<td>13 330</td>
</tr>
<tr>
<td>8</td>
<td>8SA-8-3-2</td>
<td>17 432</td>
</tr>
<tr>
<td>10</td>
<td>8SA10-3-2</td>
<td>21 533</td>
</tr>
<tr>
<td>12</td>
<td>8SA12-3-3</td>
<td>25 635</td>
</tr>
<tr>
<td>16</td>
<td>8SA16-3-6</td>
<td>33 838</td>
</tr>
</tbody>
</table>

## 8SDA - 16 - 2 - 13 - AYZ

### Supply Threads

- NPT
- British Parallel
- British Taper

### Accessories

- A: Manifold only
- H: Port Quick Connect Plugs
- J: Port Hose Barbs

Quick connect plugs and hose barbs are sized to match the ports. Contact factory if different sizes or options are required. Ball valves are not recommended.

### Ports Locations

- Left & Right 45°
- Left, Center & Right

### Ports Sizes

- 1/2” NPT(F)
- 1/4” BSPP(F)
- 1/4” BSPT(F)

Total Number of ports: 4 to 16

### Ports

<table>
<thead>
<tr>
<th>Ports Sizes</th>
<th># of Ports</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2” NPT(F)</td>
<td>2</td>
</tr>
<tr>
<td>1/4” BSPP(F)</td>
<td>2B</td>
</tr>
<tr>
<td>1/4” BSPT(F)</td>
<td>2T</td>
</tr>
</tbody>
</table>

**NOTE:** For 3/4” and 1” Manifolds, use port locations 1 & 3 or 0, 2, & 4 in combination for proper port spacing. See diagram below.

---

### Manifold Profile

![Manifold Profile](image)

### Port Spacings

![Port Spacings](image)

### Port Locations

![Port Locations](image)

---

### Stocked 1” NPT Manifolds

<table>
<thead>
<tr>
<th>Model</th>
<th>Port Size</th>
<th>Total Ports</th>
<th>Ports Per End</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Length L</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>8SDA-8-2-13AYZ</td>
<td>3/8”</td>
<td>8</td>
<td>4</td>
<td>32mm</td>
<td>32mm</td>
<td>47.6mm</td>
<td>159</td>
<td>6.3</td>
</tr>
<tr>
<td>8SDA-8-2-13AYZ</td>
<td>NPT</td>
<td>12</td>
<td>6</td>
<td>1.25”</td>
<td>1.25”</td>
<td>1.88”</td>
<td>222</td>
<td>8.8</td>
</tr>
<tr>
<td>8SDA-8-2-13AYZ</td>
<td>AYZ</td>
<td>16</td>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td>286</td>
<td>11.3</td>
</tr>
</tbody>
</table>

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# 1-1/2" DUOFLOW ALUMINUM MANIFOLDS

## 1-1/2" Manifolds

<table>
<thead>
<tr>
<th># of Parts</th>
<th>Model#</th>
<th>Length</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>12SA-4-4-2</td>
<td>10</td>
<td>254</td>
</tr>
<tr>
<td>6</td>
<td>12SA-6-4-2</td>
<td>14</td>
<td>356</td>
</tr>
<tr>
<td>8</td>
<td>12SA-8-4-2</td>
<td>18</td>
<td>457</td>
</tr>
<tr>
<td>10</td>
<td>12A-10-4-2</td>
<td>22</td>
<td>559</td>
</tr>
<tr>
<td>12</td>
<td>12SA-12-4-2</td>
<td>26</td>
<td>660</td>
</tr>
<tr>
<td>16</td>
<td>12SA-16-4-2</td>
<td>34</td>
<td>864</td>
</tr>
</tbody>
</table>

## Accessories

- **A**: Manifold only
- **B**: Port Quick Connect Plugs
- **C**: Port Hose Barbs

Quick connect plugs and hose barbs are sized to match the ports. Contact factory if different sizes or options are required. Ball valves are not recommended.

## Ports Locations

- Left Side: 0
- Center: 1
- Right 45°: 2
- Right Side: 3
- Left 45°: 4

## Stocked 1-1/2" NPT Manifolds

<table>
<thead>
<tr>
<th>Model#</th>
<th>Color</th>
<th>Inlet/Outlet NPT</th>
<th>Ports Per End</th>
<th>Ports</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>12SA-4-4-2-AY</td>
<td>Red</td>
<td>1-1/2&quot;</td>
<td>1/2&quot;</td>
<td>4</td>
<td>$96.00</td>
</tr>
<tr>
<td>12SA-4-4-2-AZ</td>
<td>Blue</td>
<td>1-1/2&quot;</td>
<td>1/2&quot;</td>
<td>4</td>
<td>$96.00</td>
</tr>
<tr>
<td>12SA-6-4-2-AY</td>
<td>Red</td>
<td>1-1/2&quot;</td>
<td>1/2&quot;</td>
<td>6</td>
<td>$124.00</td>
</tr>
<tr>
<td>12SA-6-4-2-AZ</td>
<td>Blue</td>
<td>1-1/2&quot;</td>
<td>1/2&quot;</td>
<td>6</td>
<td>$124.00</td>
</tr>
<tr>
<td>12SA-8-4-2-AY</td>
<td>Red</td>
<td>1-1/2&quot;</td>
<td>1/2&quot;</td>
<td>8</td>
<td>$152.00</td>
</tr>
<tr>
<td>12SA-8-4-2-AZ</td>
<td>Blue</td>
<td>1-1/2&quot;</td>
<td>1/2&quot;</td>
<td>8</td>
<td>$152.00</td>
</tr>
</tbody>
</table>

## Inlet/Port # of Ports

<table>
<thead>
<tr>
<th>Model#</th>
<th>Color</th>
<th>Outlet NPT</th>
<th>Ports</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>12SA-4-4-2-AY</td>
<td>Red</td>
<td>1-1/2&quot;</td>
<td>4</td>
<td>$96.00</td>
</tr>
<tr>
<td>12SA-4-4-2-AZ</td>
<td>Blue</td>
<td>1-1/2&quot;</td>
<td>4</td>
<td>$96.00</td>
</tr>
<tr>
<td>12SA-6-4-2-AY</td>
<td>Red</td>
<td>1-1/2&quot;</td>
<td>6</td>
<td>$124.00</td>
</tr>
<tr>
<td>12SA-6-4-2-AZ</td>
<td>Blue</td>
<td>1-1/2&quot;</td>
<td>6</td>
<td>$124.00</td>
</tr>
<tr>
<td>12SA-8-4-2-AY</td>
<td>Red</td>
<td>1-1/2&quot;</td>
<td>8</td>
<td>$152.00</td>
</tr>
<tr>
<td>12SA-8-4-2-AZ</td>
<td>Blue</td>
<td>1-1/2&quot;</td>
<td>8</td>
<td>$152.00</td>
</tr>
</tbody>
</table>

## Ports Sizes

- 1/2" NPT(F)
- 1/4" BSPP(F)
- 1/4" BSPT(F)

- A: NPT British Parallel
- B: British Taper

**NOTE:** For 3/4" and 1" Manifolds, use port location for proper port spacing. See diagram below.

## Stocked 1-1/2" NPT Manifolds

<table>
<thead>
<tr>
<th>Model</th>
<th>Port Size</th>
<th>Total Ports</th>
<th>Ports Per End</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>Length L</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>12SDA-8-4-13AYZ</td>
<td>1/2&quot;</td>
<td>8</td>
<td>4</td>
<td>44.5mm</td>
<td>38mm</td>
<td>63.5mm</td>
<td>203 mm</td>
<td>1.6</td>
</tr>
<tr>
<td>12SDA-8-4-13AYZ</td>
<td>NPT</td>
<td>12</td>
<td>6</td>
<td>1.75&quot;</td>
<td>1.5&quot;</td>
<td>2.5&quot;</td>
<td>279 mm</td>
<td>2.2</td>
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<tr>
<td>12SDA-8-4-13AYZ</td>
<td>NPT</td>
<td>16</td>
<td>8</td>
<td></td>
<td></td>
<td></td>
<td>356 mm</td>
<td>2.8</td>
</tr>
</tbody>
</table>

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**1-800-809-4623**

[WebSite: www.molderschoice.com] [Email: molders@molderschoice.com]
### Dimension Chart (inches/mm)

<table>
<thead>
<tr>
<th>MANIFOLD SIZE</th>
<th>PORT SIZE</th>
<th>A</th>
<th>B</th>
<th>C</th>
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<tbody>
<tr>
<td>3/4&quot; &amp; 1&quot;</td>
<td>1/8&quot;</td>
<td>1.0&quot;</td>
<td>25.4mm</td>
<td>50.8mm</td>
</tr>
<tr>
<td>3/4&quot; &amp; 1&quot;</td>
<td>1/4&quot;</td>
<td>1.5&quot;</td>
<td>38.1mm</td>
<td>2.0&quot;</td>
</tr>
<tr>
<td>3/4&quot; &amp; 1&quot;</td>
<td>3/8&quot;</td>
<td>1.5&quot;</td>
<td>38.1mm</td>
<td>2.0&quot;</td>
</tr>
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<td>1.5&quot;</td>
<td>38.1mm</td>
<td>2.0&quot;</td>
</tr>
<tr>
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<td>1/8&quot;</td>
<td>1.5&quot;</td>
<td>38.1mm</td>
<td>2.0&quot;</td>
</tr>
<tr>
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<td>1/4&quot;</td>
<td>1.5&quot;</td>
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<td>2.0&quot;</td>
</tr>
<tr>
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<td>3/8&quot;</td>
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<td>50.8mm</td>
<td>3.0&quot;</td>
</tr>
<tr>
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<td>50.8mm</td>
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<td>3.0&quot;</td>
<td>76.2mm</td>
<td>1.0&quot;</td>
</tr>
</tbody>
</table>
STEEL WATER MANIFOLDS

The only steel manifolds color coded for hot and cold plumbing

LOW COST - ECONOMY MODELS

- High quality, robotically welded steel
- Pressure tested by Air @100 psi
- High visibility Red or Blue
- Compact mounting

Straight Through

4 Port
Part # ST4
$50.00
OAL: 14"
Add "B" (Blue) or "R" (Red) after part number

6 Port
Part # ST6
$60.00
OAL: 20"
Add "B" (Blue) or "R" (Red) after part number

8 Port
Part # ST8
$75.00
OAL: 26"
Add "B" (Blue) or "R" (Red) after part number

Split In/Out

RED and BLUE

4 Port
Part # SP422
$65.00
OAL: 14"

6 Port
Part # SP633
$75.00
OAL: 20"

8 Port
Part # SPL844
$108.00
OAL: 26"

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